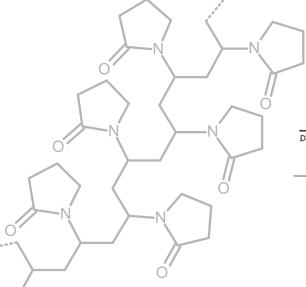


Kollidon® The Originator PVP





Mr. 877 757 KLASSE 12 0 GRUPPE 16

Dr. Walter Reppe, Ludwigshafen/Rhein, Dr. Hans Krzikalla, Heidelberg und Dr. Otto Dornheim, Rainbach über Neckargemund sind als Erfinder genannt worden

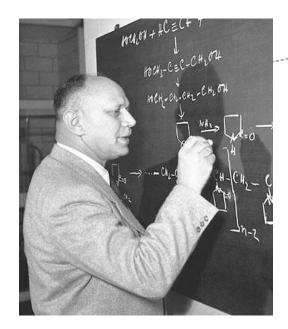
Ein weiterer Miterfinder hat beantragt, nicht genannt zu werden

Badische Anilin- & Soda-Fabrik (I. G. Farbenindustrie Aktiengesellschaft »In Auflösung«), Ludwigshafen/Rhein

Verfahren zur Herstellung von N-Vinylverbindungen



- ✓ Kollidon® is the originator PVP brand.
 - ✓ Our commitment into Kollidon[®] is high ever since.



Prof. Dr. Walter Reppe, the inventor of povidone and the "Reppe-Chemistry". BASF lab, Ludwigshafen Germany















Background Peroxide Formation in PVP

PVP always forms peroxides upon contact with atmospheric oxygen!

Peroxides can cause API damage or polymer cleavage.

"...The FDA is concerned that drug manufacturers using excipients containing high levels of peroxides will observe a loss in drug potency and the formation of excessive impurities during the product shelf life...."

FDA U.S. Drug and Food Administration http://www.fda.gow/Drugs/DrugSafety/ucm23 0492.htm









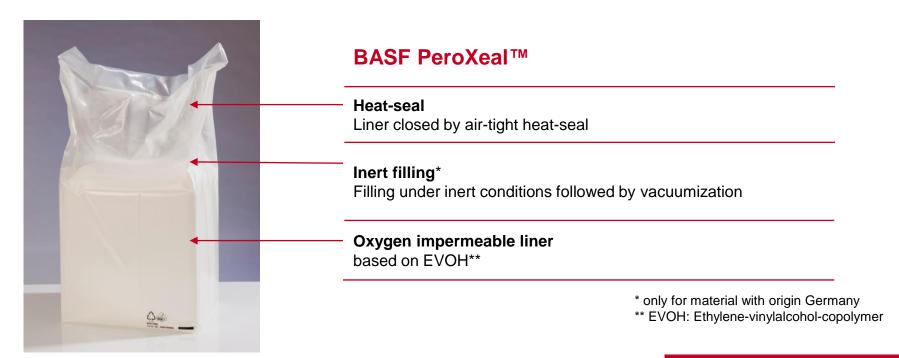






BASF Kollidon[®] PVPs are available in PeroXeal™: The best packaging for high quality PVP

PeroXeal™ minimizes peroxide formation by excluding oxygen in the packaging











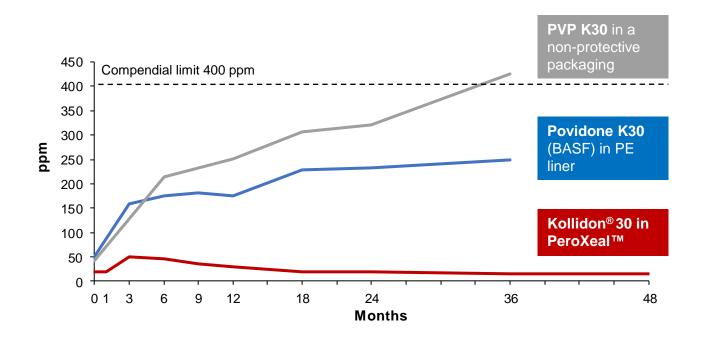






The PeroXeal™ Effect: Stability Data Kollidon® 30

PeroXeal™ effectively prevents peroxide formation in Kollidon® 30















The PeroXeal™ Effect: Commercial packaging Kollidon® 25

Kollidon[®] **25** (lot #75479709T0)

Manufacturing date: Nov 2016

Release Date: Nov 2016

CoA value: 70 ppm

Testing
March 2019

• Box #247: 34 ppm

Box #254: 40 ppm

Box #257: 31 ppm



PRD 30034967 Article 57254799 25 kg cardboard box with EVOH liner (PeroXeal™)

The material was in BASF original PeroXeal[™] packaging for 28 months. Three boxes were analyzed for peroxides and all gave < 50 ppm! This clearly proves the effectiveness of PeroXeal[™]















PeroXeal[™] Product Overview

PeroXeal[™] packaging is implemented for:

- Kollidon® 25
- Kollidon® 30(*) & 30 LP
- Kollidon® 90 F
- Kollidon® CL
- Kollidon® CL-F
- Kollidon® CL-SF
- Kollidon® 12 PF
- Kollidon® 17 PF

PeroXeal[™] fully <u>replaced</u> former BASF povidone and crospovidone packaging!



(*) PeroXeal™ only for Kollidon® 30 with origin Germany. The US material has the same packaging but no inert filling.













PeroXeal™ is also implemented for samples

For all commercial materials in PeroXealTM, samples are in PeroXealTM, too.

Sample packaging: EVOH liner in PE bucket

















Summary

PeroXeal™

- minimizes oxygen in povidone and crospovidone packaging
- effectively prevents from peroxide formation over long time
- "passive" peroxide protection by oxygen exclusion
- peroxide values even decrease in the packaging with time ⇒ longer shelf-life

















We create chemistry