### **Technical Information**

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# Kolliwax® grades

Consistency factors for topical pharmaceutical application and excipients for oral solid dosage forms.



Pharma Ingredients & Services

This technical information gives an overview on the use of the Kolliwax grades in topical pharmaceutical applications and oral solid dosage forms.

### Rebranding

As a result of the integration of former Cognis excipients in the BASF portfolio a rebranding was conducted. The rebranding should increase the reliability and compliance for the supply of pharmaceutical excipients. The following table shows a comparison of old versus new trade names.

Tradename	Former Tradename	Chemistry
Kolliwax GMS I	Speziol MD Pharma	Glyceryl Monostearate
Kolliwax GMS II	Cutina GMS V PH	Glyceryl Monostearate
Kolliwax HCO	Cutina HR PH	Hydrogenated castor oil
Kolliwax MA	Speziol C 14 Pharma	Myristyl Alcohol
Kolliwax CA	Speziol C 16 Pharma	Cetyl Alcohol
Kolliwax CSA 50	Speziol C 16-18 Pharma	Cetostearyl Alcohol
Kolliwax CSA 70	Speziol D Pharma	Cetostearyl Alcohol
Kolliwax SA	Speziol C 18 Pharma	Stearyl Alcohol
Kolliwax SA Fine	New product	Stearyl Alcohol
Kolliwax S	Speziol L2SM GS Pharma	Stearic Acid Palmitic Acid
Kolliwas S Fine	Speziol L2SM GF Pharma	Stearic Acid Palmitic Acid

Table 1: New Tradenames- and former Tradenames

	PRD-No.	Article-No.	CAS-No.
Kolliwax GMS I	30554753	50253531	67701-33-1
Kolliwax GMS II	30554444	50253254	85251-77-0
Kolliwax HCO	30554455	50253255	8001-78-3
Kolliwax MA	30554492	50253415	112-72-1
Kolliwax CA	30554718	50253459	36653-82-4
Kolliwax CSA 50	30554719	50253501	67762-27-0
Kolliwax CSA 70	30554721	50253504	67762-27-0
Kolliwax SA	30554720	50253503	112-92-5
Kolliwax SA Fine	30563963	50284249	112-92-5
Kolliwax S	30554752	50253532	67701-03-5
Kolliwax S Fine	30554750	50253810	67701-03-5

Table 2: PRD-, Article- and CAS-Numbers.

### **Specifications**

See separate documents: "Standard Specification (not for regulatory purposes)" available via BASF's WorldAccount: https://worldaccount.basf.com (registered access).

#### **Regulatory Status**

In table 2 you can find an overview of all the monographs for the Kolliwax grades.

Tradename	Compen	ndial Name
Kolliwax GMS I	Ph. Eur.:	Glycerol Monostearate 40-55 (type I)
Kolliwax GMS II		Glycerol Monostearate 40-55 (type II) Mono- and Di-glycerides
Kolliwax HCO		Castor Oil Hydrogenated Hydrogenated Castor Oil Hydrogenated Oil
Kolliwax MA	NF:	Myristyl Alcohol
Kolliwax CA		Cetyl Alcohol Cetyl Alcohol Cetanol
Kolliwax CSA 50		Cetostearyl Alcohol Cetostearyl Alcohol Cetostearyl Alcohol
Kolliwax CSA 70	Ph. Eur.:	Cetostearyl Alcohol
Kolliwax SA		Stearyl Alcohol Stearyl Alcohol
Kolliwax SA Fine		Stearyl Alcohol Stearyl Alcohol Stearyl Alcohol
Kolliwax S		Stearic Acid 50 Stearic Acid 50 Stearic Acid
Kolliwax S Fine		Stearic Acid 50 Stearic Acid 50 Stearic Acid

Table 3: Compendial names

A Kosher certificate for all Kolliwax grades is available upon request. All Kolliwax grades are produced under IPEC GMP guidelines.

## **Product groups**

## **Fatty Alcohols**

**Chemical Structure** 

In the Kolliwax portfolio you can find consistency factors from different chemical classes like, fatty alcohols, glycerides, fatty acids and hydrogenated castor oil.

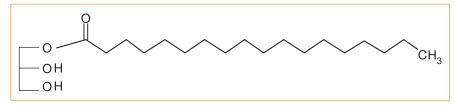
Picture 1: Chemical structure of Kolliwax SA

	Structure	Melting Point [°C]	Acid Value	Hydroxyl value
Kolliwax MA	$C_{14}H_{30}O$	36 – 42	max. 2	250 – 267
Kolliwax CA	C <sub>16</sub> H <sub>34</sub> O	46 – 52	max. 1.0	218 – 238
Kolliwax CSA 50	C <sub>16</sub> H <sub>34</sub> O/ C <sub>18</sub> H <sub>38</sub> O	49 – 56	max. 1.0	208 – 228
Kolliwax CSA 70	C <sub>16</sub> H <sub>34</sub> O/ C <sub>18</sub> H <sub>38</sub> O	49 – 56	max. 1.0	208 – 228
Kolliwax SA	C <sub>18</sub> H <sub>38</sub> O	57 – 60	max. 1.0	197 – 217

Table 4: Typical properties of the fatty alcohols

# **Glycerides**

**Chemical Structure** 



Picture 2: Chemical Structure of the main component of Kolliwax GMS I (Glycerol Monostearate 40-55 (typ I)

	Melting Point [°C]	Acid Value	Saponification value	HLB value
Kolliwax GMS I	54 – 64	max. 3.0	158 – 177	3.8
Kolliwax GMS II	54 – 64	max. 3.0	158 – 177	3.8
Kolliwax GDB	65 – 77	max. 4.0	145 – 165	2.0

Table 5: Typical properties of the glycerides

# **Fatty Acids**

### **Chemical Structure**

Picture 3: Stearic acid

Picture 4: Palmitic acid

	Melting Point [°C]	Acid Value	lodine value
Kolliwax S	56 – 72	194 – 212	max. 4.0
Kolliwax S Fine	56 – 72	194 – 212	max. 4.0

Table 6: Typical properties of the fatty acids

# **Hydrogenated Castor Oil**

### **Chemical Structure**

Picture 5: Chemical Structure of the main component of Kolliwax HCO

	Melting Point [C]	Acid Value	Hydroxyl value	Saponification value	lodine value
Kolliwax HCO	83 – 88	max. 4.0	145 – 165	176 – 182	max. 5

Table 7: Typical properties of hydrogenated castor oil

### **Application**

The following table 8 gives an overview on the most important applications and functions of all Kolliwax grades.

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Product	PH. Eur.	W/O Emulsifier	O/W Emulsifier	W/O CoEmulsifier	O/W CoEmulsifier	Consitency factor	Lubricant	Matrix Former	Suppository masses
Kolliwax MA	Myristyl Alcohol								
Kolliwax CA	Cetyl Alcohol								
Kolliwax CSA 50	Cetostearyl Alcohol								
Kolliwax SA	Stearyl Alcohol								
Kolliwax SA Fine	Stearyl Alcohol								
Kolliwax CSA 70	Cetostearyl Alcohol								
Kolliwax GMS I	Glycerol Monostearate 40-55 (typ I)	•							
Kolliwax GMS II	Glycerol Monostearate 40-55 (typ II)	•							
Kolliwax HCO	Castor Oil Hydrogenated								
Kolliwax S	Stearic Acid 50								
Kolliwax S Fine	Stearic Acid 50								

Table 8: Application of the Kolliwax grades

#### **Emulsion**

The Kolliwax grades can be used for all kinds of topical pharmaceutical applications such as gel creams, lotions and creams: The typical usage concentration in emulsions and creams is about 1-5%.

All Kolliwax grades will act as consistency factors and co-emulsifier at the same time. With their amphiphilic structure they will stabilize the surface between oil and water and will help to enhance the viscosity with building up a liquid crystalline network in the water-phase (lamellar structure).

They are able to stabilize W/O and O/W emulsion and they will help to create a unique softness and creaminess in the end application.

### Lubricants

Lubricants prevent ingredients from clumping together and from sticking to the tablet punches or capsule filling machine. Lubricants also ensure that tablet formation and ejection can occur with low friction.

Common minerals like talc or silica, and fats, e.g. vegetable stearin, magnesium stearate or stearic acid are the most frequently used lubricants in tablets or hard gelatin capsules. Lubricants are added in small quantities to tablet and capsule formulations to improve certain processing characteristics.

### **Suppository masses**

Suppository formulation can be hardened and adjusted in their melting point by the addition of a Kolliwax grade.

### Effect of consistency factors on viscosity

**Formulation** 

Consistency factor 5%
Kollicream 3C 16.0%
Kolliphor CS 20 1.0
Water dem. 78%

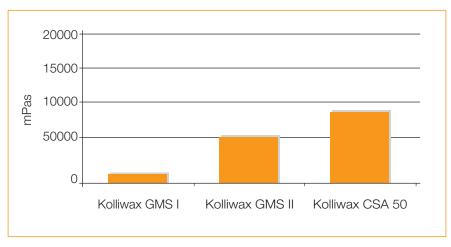


Figure 1: Viscosity of a basic formulation with different consistency factors

In the above mentioned formulation Kolliwax CSA 50 shows the best effect on the viscosity enhancement.

**Skin Tolerance** All Kolliwax types have a good skin tolerance.

**Raw material origin**All Kolliwax grades are based on vegetable and synthetic raw materials.

**Toxicology** The toxicological abstracts are available on request.

Individual reports can be shared under secrecy agreement.

Stability and storage In originally sealed containers all the Kolliwax types can be stored for at least two

years. It is important that they are protected from moisture and stored at less

than 30 °C.

Handling and Disposal Please refer to the individual Material Safety Data Sheet (MSDS) for instructions

on safe and proper handling and disposal.

### **Formulation Example**

### Oil in Water emulsion

	Ingredient	Name	Amount
I	Kolliwax GMS II	Glyceryl Monostearate 40-55 Type II	4.0%
	Kolliwax CSA 50	Cetostearyl Alcohol	2.8%
	Kolliphor CS 20	Macrogol Cetostearyl Ether 20	1.6%
	Kolliphor CS 12	Macrogol Cetostearyl Ether 20	0.8%
	Kollicream CP 15	Cetyl Palmitate 15	0.8%
	Kollicream IPM	Isoproplymyristate	5.0%
	Kollicream 3C	Cocoyl Caprylocaprate	5.0%
	Kollicream OD	Octyldodecanol	5.0%
П	Kollisolv G 99	Glycerin	5.0%
	Preservative		q.s.
	Water		70.0%

Note

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